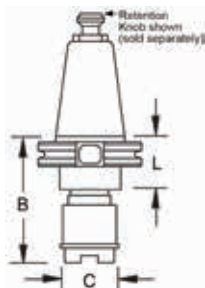


CAT40 & Straight Shank Rigid Tap Holders



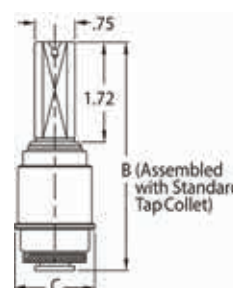
CAT40 Shank



- Rigid synchronous system for machine controls with 32 bit microprocessors
- Extended lengths available for horizontal machining centers
- Uses popular Bilz style quick-change collet system ([see page 622](#)).



Straight Shank



CAT40 Rigid Tap Holders

Taper	Collet Size	Gage Length (B)*	C	L	Part #
CAT40	Bilz #1	3.58	1.50	1.38	RC4THR01358
CAT40	Bilz #1	5.58	1.50	1.38	RC4THR01558
CAT40	Bilz #2	4.22	1.88	1.38	RC4THR02422
CAT40	Bilz #2	6.22	1.88	1.38	RC4THR02622

* The "B" dimension is the assembled length including standard tap collet

Straight Shank Rigid Tap Holders

Shank ø	Collet Size	B*	C	Part #
.75	Bilz #1	3.92	1.50	RSSTHR01392
.75	Bilz #2	4.70	1.88	RSSTHR02470

* The "B" dimension is the assembled length including standard tap collet